

“Pull it in Style”...

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March 6, 2009

Bearing Adjustment. Dexter 9,000 – 15,000 lb. Axles.

Steps

1. Straighten locking tangs away from outer locking nut.
2. Remove outer nut and tang washer.
3. Rotate the hub and tighten inner nut to 100 ft-lbs.
4. Loosen the inner nut to remove preload torque, **Do Not Rotate Hub.**
5. Hand tighten inner nut, then back off ¼ turn.
6. Place the tang washer on the spindle and bend 2 tangs inward over the inner nut flats. This will keep the inner nut from turning while torque is applied to the outer nut.
7. Install the outer nut and torque it to 100-175 ft-lbs. Insure that the inner nut does not turn.
8. Bend 2 tangs from the tang washer over the outer nut flats to secure.
9. Install cap with the O-ring and plug installed. Rotate hub and check bearing adjustment. The allowable end play (axial movement) is .001” - .010”.